Work Orde Wednesday, Jun				*853	343*							Page 1
Item ID: Revision ID: Item Name:	D350-607-5			Accept	*N900	<u>040</u>	100	)*	Setup S	4	*N:	S1*
	6/6/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:					· N.	S2*
Approvals:	Process Pla	an: MF	Date: <i> 2-06-6</i> Date:	✓ Tooling: SPC (Y/N):		ate:				tart top	*NI *NI	R1* R2*
Sequence ID/ Work Center II	0	Operation Description	·····	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty		ject mber	Insp. Stamp
Draw Nbr	Rev	vision Nbr	$\overline{}$						<del>\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ </del>			- Stump
D350-607-3	A		1)									
*1 \\n\* DC  Document Control		DOCUMENT CONTRO Memo Photocopy	7	0.00 0.00 PPPD350-607-541 CHG00	03 Sizlaslis	J			<u>мс</u> 5	12/	00	112
*110		Pick Kit		0.00							in L	15
Packaging Packaging			label plate to size of D40 or label, apply label****	0.00 86 label, use scotchbrite rea	d pad to lightly						H (q	· · · ·
120		QC4- 100% Inspect kits	s for completeness	0.00			(					
*120* QC Quality Control		Memo		0.00	· roladis			(the	_)			

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	A:	Date:						
	Res	solution:	Disposition	: `	QA: N/C Cld	sed:		Date: _						
NCR:		•	WORK ORDE	R NON-CONFORMAN	NCE (NCR	)								
DATE	STEP	Description of NC		Corrective Action Section			cation		Approval					
DAIL	*	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector					
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Work Orde Wednesday, Jun			*85343*									Page 2		
Item ID: Revision ID: Item Name:	D350-607-541 Heli-Utility-Basket			Accept	*N900	<b>040</b>	100	)*	Setup	Start Stop	'	S1* S2*		
Start Date: Required Date: Reference:	6/6/2012 6/20/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:					I W.			
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	*N  *N	R1* R2*		
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp		
*130 *130* Packaging Packaging		Pick Kit <b>Memo</b> Package as p	oer PPPD350-607-541 SUI'P	0.00							/2/	te/18(1)		
*140 *140* QC		QC21- Final Inspection -	Work Order Release	0.00				- 1		ML	J 17	2/06/18		
Quality Control		Мето		0.00					(	MV 12	-06	18		

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W/O:			WC	RK ORDER CHANG	ES				- N
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dart No		PAR #:	Foult Coto		NCD: Voc	No DO	<u> </u>	Data	
·		solution:							
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section  Action Description  Chief Eng	on B Sign & Date	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
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# **Picklist Print**

Wednesday, June 06, 2012 3:46:10 PM

Work Order ID:

85343

Parent Item:

D350-607-541

Parent Item Name:

Heli-Utility-Basket

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:	IPP REV:A 10-08- label DD verf by:l				C IPP R ER ECN12-53:	ev:B 11.02.0 5 DD VERF:	9 add to ins EC	stall				
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
Quick Release Basket Mo	ounting Installation	Manufactured	No			110	Each	2.0000	n.	1	B85/3/	
CHow	r			<b>Location</b> FG032		Loc Oty 2	<u>Lo</u>	oc Code			<b>7</b> 5 <b>0</b> 7	. 1
D269046 Lanyard Assembly		Manufactured	No	839	92	110	Each	18.0000		1		
				Location ST014		<u>Loc Oty</u> 18	<u>Lo</u>	oc Code				
D3912-041 Eyebolt Receiver Assemb	ły	Manufactured	No	8330		110	Each	2.0000	0	1	90756	
				Location st507		Loc Qtv 2	<u>Lo</u>	c Code			·	ι
D4030-041 Long-Basket Assembly (3:	50)	Manufactured	No	8289	98	110	Each	0.0000	1	1	FS	24/
D4085-3 Placard, Instructions		Manufactured	No			110	Each	8.0000		1	O The William	21900
				Location ST092	.7	<u>Loc Qtv</u> 8 8	Lo	c Code				
DAISI-047 Basket Fwd Hardpoint Ass	sembly, Lower	Manufactured	No			110	Each	5.0000	0	1	12/61	1520
				<u>Location</u> GA		Loc Qty -3	Loc	c Code				
				8391	5	-3 I						
•				ST103		8						

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W/O:			W	ORK ORDER CHANG	ES				₩
DATE	STEP	PF	ROCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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		1							
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _	
	Re	esolution:	Dispositio	n: <u>`</u>	_ QA: N/C C	osed:		Date: _	<del></del>
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	?)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
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			1.						

### **Picklist Print**

Wednesday, June 06, 2012 3:46:10 PM

Work Order ID:

85343

Parent Item:

D350-607-541

Parent Item Name:

Heli-Utility-Basket

-	D4151-043
	Docket Eved Handwai

Manufactured

**Start Date:** 6/6/2012

3.0000

**Required Date: 6/20/2012** Start Qty:\_1.00 Required Qty: 1.00

Basket Fwd Hardpoint Assembly, Upper

Attachment Arm Assembly

Manufactured

ST103 84986

Location

Loc Qty 3 110

110

3.0000

Loc Code

Loc Code

38.0000

Loc Code



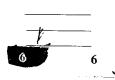
No Purchased

Location Loc Qty ST103 83916 84987 110

Each 1,142.0000

Each

Each



Purchased No Location Loc Qty ST357 1142 120187 19 120422 2 120770 121652 1000

121 Each 54.0000





No Purchased

Location Loc Qty Loc Code ST358 54 120124 4 121146 50 110 Each

110

Location Loc Qty Loc Code ST344 38 120360 13 121166 3 121444 22

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W/O:			WO	RK ORDER CHANG	ES				¥				
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _					
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
	T	Description of NC		Corrective Action Sect	ion B	Verifi	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector				
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• Wednesday, June 06, 2012 3:46:11 PM

Work Order ID:	85343								Name of the last o
Parent Item:	D350-607-541						Start	Date: 6/6/2012	Required Date: 6/20/2012
Parent Item Name:	Heli-Utility-Basket						Start	Qty: 1.00	Required Qty: 1.00
MS17984:C413 PIN QUICK RELEASE		Purchased	No		110	Each	25.0000		1
				<b>Location</b>	Loc Qty		Loc Code		
				ST315	3				
				114340	1				
				118612	2				_
				ST333	22				
				121350	20				_
				121827	2				
MS210421.4 Nut		Purchased	No		110	Each	3,653.0000		6
				Location	Loc Qty		Loc Code		
				ST300	3653				_
				119075	116				_
				.121011_	360			_ 6	_
<i>'</i> )				121444	2877				_
200000				121652	300				<u> </u>
MS24665-151 Cotter Pin		Purchased	No		110	Each	202.0000		1
				<b>Location</b>	Loc Qty		Loc Code	7	
				ST309	202				_
				17566	202				_
WASHER WASHER		Purchased	No		110	Each	417.0000	[2]	z <sup>2</sup> 5
				Location	Loc Qty		Loc Code		
				FG	8				_
				103691	8				_
				ST277	409				_
				1 <u>18709</u>	16			2	_
•				120390	393				

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	WORK ORDER CHANGES											
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:	PAR #:	Fault Categ	jory:	_ NCR: `	Yes N	o <b>DQ</b>	A:	_ Date: _				
R	esolution:	Disposition	ı: <u>'</u>	_ QA: N/	C Clos	sed:		Date:	<del>-</del>			
		WORK ORDE	R NON-CONFORMA	ANCE (I	NCR)							
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SIEP	Section A	Initial Chief Eng	Action Description Chief Eng					Chief Eng	QC Inspector			
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		STEP PRO  PAR #:  Resolution:  Description of NC	STEP PROCEDURE CHAN  PAR #: Fault Category  Resolution: Disposition  WORK ORDE  STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE  PROCEDURE CHANGE  Fault Category:  Resolution:  Disposition:  WORK ORDER NON-CONFORM  WORK ORDER NON-CONFORM  STEP Description of NC Section A  Initial Action Description	STEP PROCEDURE CHANGE B  PROCEDURE CHANGE B  PROCEDURE CHANGE B  PROCEDURE CHANGE CHANGE B  PROCEDURE CHANGE CHANG	WORK ORDER CHANGES	WORK ORDER CHANGES  STEP PROCEDURE CHANGE By Date  :PAR #:Fault Category:NCR: Yes No DQ/ Resolution:Disposition:QA: N/C Closed:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr  :PAR #:Fault Category:NCR: Yes No DQA:Date: Resolution:Disposition:QA: N/C Closed:Date: WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC			

Picklist Print Wednesday, June 06		1									Page 4
Work Order ID: Parent Item: Parent Item Name:	85343 D350-607-541 Heli-Utility-Basket							Date: 6/6/2012		Required Date: 6/20//	2012
NASIU49F0432P  Washer	Hen-othiny-Basket	Purchased	No		110	Each	<b>Star</b> 774.0000	t Qty: 1.00	12	Required Qty: 1.00	
				Location ST275	<u>Loc Qty</u> 774 774		Loc Code				
NAS1149G0463R Washer		Purchased	No		110	Each	845.0000	3 12 6	13	J	
				Location FP001	Loc Qty		Loc Code				
				115358	1						
				ST297 117735 119097	844 17 827			3			

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W/O:			<u>)</u> , <b>V</b>	VORK	ORDER CHA	ANGES	3				•
DATE	STEP	PRO	CEDURE CI	HANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	ntegory:			NCR: Yes	No DC	QA:	Date: _	
Resolution:		esolution:	Disposition:				_ QA: N/C Closed: Date				
NCR:		V	VORK OR	DER N	ON-CONFO	RMAN	CE (NC	R)			
DATE	STEP	Description of NC			ective Action	Section I			ication	Approval	Approval
	01-21	Section A	Initial Chief Eng	·.	Action Descrip Chief Eng	tion	Sign Date	Sec	etion C	Chief Eng	QC inspector
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### 4.0 WEIGHT AND BALANCE

Installation	Weight	LA	TERAL	LONGITUDINAL		
_		Arm	Moment	Arm	Moment	
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb	
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg	
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb	
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg	
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb	
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-kg	
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb	
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg	
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg	

### 5.0 PARTS LIST

POTY	/ QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-541	-543	-545	-547	-511	-501		
X					1	D350-607-541	HELI-UTILITY-BASKET
	Х					D350-607-543	HELI-UTILITY-BASKET
		X			1	D350-607-545	HELI-UTILITY-BASKET
			x			D350-607-547	HELI-UTILITY-BASKET
71	1	1_	1	x_		D350-607-511	FQUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
			1			500000	LANKADD
[ 1	1	1	1			_D2690-6	LANYARD
<del></del>				4	4	D3910-3	X-TUBE LUG
$\lfloor \frac{1}{2} \rfloor$	1		1		1	D3912-041	PEYEBOLT RECEIVER ASSY
F				8	8	-D3984-030	RUBBER EXTRUSION, X-TUBE
1	1"					-D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			11			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
$Z_1$	1 =	1	1		11	-D4085-3	PLACARD-INSTRUCTIONS
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				11	11	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
11	1	1	1		1	D4150-041,	ATTACHMENT ARM ASSY
71	1	1	1	,	1_	-D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1 1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
(6	_6_	_6	. 6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
/1	1	1	1		1	AN4C15.	BOLT
/ 1	1	1	1		1	AN310C4/	CASTELLATED NUT
71	1	1	1 =		1	-MS17984-C413	QUICK RELEASE PIN
76	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
7 1	1	1	1		1	MS24665-151	COTTER PIN
7 2	2	2	2		2	NAS1515H4L	WASHER
712	12	12	12	32	44	NAS1149F0432P	_WASHER
<u> </u>	3	3	3		<del>3</del>	-NAS1149C0463R	WASHER

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Revision: A

Date: 10.06.28